

SPECIFICATIONS of: NATIVE STONE (8MM)

Supply of porcelain stoneware Porcelaingres.

1. Product and process features

Porcelain stoneware slabs classifiable as group Impervious P1, frost-proof slabs that resist to chemical attacks, achieved through dry-forming of high-quality mixtures made up of atomized and mixed natural raw materials (kaolin minerals, feldspars).

2. Compliance with Standards

The material, in compliance with the requirements of American standards ANSI A 137.1: June 2021, ANSI A326.3-2021 and ASTM Section 15 Volume 15.02, must meet the following technical features:

- ASTM C373 – 18 (Water absorption)
- ASTM C499 – 20 (Facial dimension and Thickness)
- ASTM C485 – 16 (Warpage)
- ASTM C502 – 16 (Wedging)
- ASTM C482 – 20 (Bond Strength)
- ASTM C648 – 20 (Breaking Strength)
- ASTM C1895 – 20 (Hardness - Mohs)
- ASTM C1027 – 19 (Visible Abrasion Resistance)
- ASTM C1026 – 13 (Frost Resistance)
- ASTM C650 – 20 (Chemical Resistance)
- ASTM C1378 – 20 (Stain Resistance)
- ANSI A 326.3 – 2021 (DCOF).

The Quality Control System implemented by the company guarantees the mentioned above features in accordance with UNI-EN-ISO 9001:2015 standards.

The slabs have been checked and evaluated by an independent third-party Body which certifies their compliance to the LEED_BREEAM.

3. Commercial Description of the Product

| | |
|------------------------------|--|
| Company | Porcelaingres |
| Collection | Native Stone |
| Product | Alver Beige, Authentic Brown, Cloudy White, Dusky Greige, Mineral Black, Mystic Grey, Alver Beige Dekor, Authentic Brown Dekor, Cloudy White Dekor, Dusky Greige Dekor, Mineral Black Dekor, Mystic Grey Dekor |
| Finish | Natural Plus, Antislip |
| Rectified/Unrectified | Rectified |
| Size in inch | 24x48, 24x24, 12x24 |
| Size in cm | 60x120 cm, 60x60 cm, 30x60 cm |
| Thickness in mm | 8 mm |

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Dimensions

Materials supplied in Mono-caliber.

| Nominal Size in mm | Working Size in mm |
|------------------------------|--|
| 1200x600 - 600x600 – 600x300 | 1195.8x1195.8 - 1195.8x595.8 – 595.8x595.8 |

4. Technical Features

| Chemical Physical | Norms | Required Standards | Average ICG Production Values ⁽¹⁾ |
|--------------------------|-----------------------------------|--|--|
| Water absorption | ASTM C 373 - 18 | Impervious ≤0.5 % | ≤0.1 % |
| Thickness Variation | ASTM C 499 - 20 | ± 0.02 inch | ± 0.02 inch |
| Facial Dimension | | ± 0.25 % | ± 0.25 % |
| Wedging | ASTM C 502 - 16 | ± 0.25 % | ± 0.25 % |
| Dry Bond Strength | ASTM C 482 - 20 | ≥ 150 psi | ≥ 150 psi |
| Breaking Strength | ASTM C 1505 - 20 | ≥ 175 lbf | ≥ 175 lbf |
| Modulus of Rupture | ASTM C 1505 - 20 | ≥ 6000 psi | ≥ 7000 psi |
| Hardness (Mohs) | ASTM C 1895 - 20 | Range 0 - 10 | ≥ 7 ⁽³⁾ |
| Deep Abrasion | ASTM C 1243 - 93 (2015) | Impervious ≤175mm ³ (0.01in ³) | 140mm ³ |
| Frost Resistance | ASTM C 1026 - 13 (2018) | No sample must show alterations to surface | No evidence of damage |
| Chemical Resistance | ASTM C 650 - 20 | Range A / E | Class A ⁽⁴⁾ |
| Stain Resistance | ASTM C 1378 - 20 | Range A / E | Class A ⁽⁴⁾ |
| Slip Resistance (DCOF) | ANSI A 326.3 -2021 | ≥ 0.42 | ≥ 0.55 ⁽²⁾ Natural Plus ≥ 0.70 ⁽²⁾ Antislip |
| Aesthetic Classification | Visual Evaluation Shade & Texture | Range V1 / V4 | V2 |

Note:

(1) -> All values given are for textured/natural finish. Values for different finishes are available upon request.

(2) -> DCOF results referring to textured/natural products are performed with the WET test, while for polished, semi-polished and silky the DCOF test is performed DRY. The values of dynamic friction coefficient (DCOF) shown in the catalogue, web site or sales documents in general, are purely indicative and not binding. Any specific requirement must be confirmed by us at the time of ordering and, in any case, before installation.

(3) -> Mohs result referring to textured/natural finish. For polished/silky finish: ≥ 6

(4) -> Chemical and stain resistance are referring to textured/natural finish. For polished/silky finish, tests are provided on request

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