

SPECIFICATIONS of: VICTORIAN STONE (6MM)

Supply of porcelain stoneware Iris Ceramica.

1. Product and process features

Porcelain stoneware slabs classifiable as group Impervious P1, frost-proof slabs that resist to chemical attacks, achieved through dry-forming of high-quality mixtures made up of atomized and mixed natural raw materials (kaolin minerals, feldspars).

2. Compliance with Standards

The material, in compliance with the requirements of American standards ANSI A 137.1: June 2021, ANSI A326.3-2021 and ASTM Section 15 Volume 15.02, must meet the following technical features:

- ASTM C373 – 18 (Water absorption)
- ASTM C499 – 20 (Facial dimension and Thickness)
- ASTM C485 – 16 (Warpage)
- ASTM C502 – 16 (Wedging)
- ASTM C482 – 20 (Bond Strength)
- ASTM C648 – 20 (Breaking Strength)
- ASTM C1895 – 20 (Hardness - Mohs)
- ASTM C1027 – 19 (Visible Abrasion Resistance)
- ASTM C1026 – 13 (Frost Resistance)
- ASTM C650 – 20 (Chemical Resistance)
- ASTM C1378 – 20 (Stain Resistance)
- ANSI A 326.3 – 2021 (DCOF).

The Quality Control System implemented by the company guarantees the mentioned above features in accordance with UNI-EN-ISO 9001:2015 standards.

The slabs have been checked and evaluated by an independent third-party Body which certifies their compliance to the LEED_BREEAM.

3. Commercial Description of the Product

Company	Iris Ceramica
Collection	Victorian Stone
Product	Moon Cream, Limestone Beige, Silver Grey, Baycliff Black, Forest Green
Finish	Natural, Natural Plus
Rectified/Unrectified	Rectified
Size in inch	48x106, 40x40
Size in cm	100x100
Thickness in mm	6 mm

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Dimensions

Materials supplied in Mono-caliber.

Nominal Size in mm	Working Size in mm
1219.2x2692.3, 1016x1016	2700x1200mm, 1000x1000mm

4. Technical Features

Chemical Physical	Norms	Required Standards	Results ⁽¹⁾
Water absorption	ASTM C 373 - 18	Impervious ≤0.5 %	≤0.5 %
Thickness Variation	ASTM C 499 - 20	± 0.02 inch	± 0.02 inch
Facial Dimension		± 0.25 %	± 0.25 %
Wedging	ASTM C 502 - 16	± 0.25 %	± 0.25 %
Dry Bond Strength	ASTM C 482 - 20	≥ 50 psi	≥ 150 psi
Breaking Strength	ASTM C 1505 - 20	≥ 275 lbf	≥ 175 lbf
Modulus of Rupture	ASTM C 1505 - 20	≥ 6000 psi	≥ 6000 psi
Hardness (Mohs)	ASTM C 1895 - 20	Range 0 - 10	≥ 7 ⁽³⁾
Deep Abrasion	ASTM C 1243 - 93 (2015)	Impervious ≤175mm ³ (0.011in ³)	140mm ³
Frost Resistance	ASTM C 1026 - 13 (2018)	No sample must show alterations to surface	No evidence of damage
Chemical Resistance	ASTM C 650 - 20	Range A / E	Class A ⁽⁴⁾
Stain Resistance	ASTM C 1378 - 20	Range A / E	Class A ⁽⁴⁾
Slip Resistance (DCOF)	ANSI A 326.3 -2021	≥ 0.42	≥ 0.42 ⁽²⁾ Natural ≥ 0.55 ⁽²⁾ Natural Plus
Aesthetic Classification	Visual Evaluation Shade & Texture	Range V1 / V4	V3

Note:

(1) -> All values given are for textured/natural finish. Values for different finishes are available upon request.

(2) -> DCOF results referring to textured/natural products are performed with the WET test, while for polished, semi-polished and silky the DCOF test is performed DRY. The values of dynamic friction coefficient (DCOF) shown in the catalogue, web site or sales documents in general, are merely indicative and non-binding. Any possible specific requirement must be confirmed by us at the order and anyway always before the installation.

(3) -> Mohs result referring to textured/natural finish. For polished/silky finish: ≥ 6

(4) -> Chemical and stain resistance are referring to textured/natural finish. For polished/silky finish, tests are provided on request

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