

SPECIFICATIONS of: ARMONIE

Supply of porcelain stoneware Iris Ceramica.

1. Product and process features

Porcelain stoneware slabs classifiable as group Impervious P1, frost-proof slabs that resist to chemical attacks, achieved through dry-forming of high-quality mixtures made up of atomized and mixed natural raw materials (kaolin minerals, feldspars).

2. Compliance with Standards

The material, in compliance with the requirements of American standards ANSI A 137.1: June 2021, ANSI A326.3-2021 and ASTM Section 15 Volume 15.02, must meet the following technical features:

ASTM C373 – 18 (Water absorption)

ASTM C499 – 20 (Facial dimension and Thickness)

ASTM C485 – 16 (Warpage)

ASTM C502 – 16 (Wedging)

ASTM C482 – 20 (Bond Strength)

ASTM C648 – 20 (Breaking Strength)

ASTM C1895 – 20 (Hardness - Mohs)

ASTM C1027 – 19 (Visible Abrasion Resistance)

ASTM C1026 – 13 (Frost Resistance)

ASTM C650 – 20 (Chemical Resistance)

ASTM C1378 – 20 (Stain Resistance)

ANSI A 326.3 – 2021 (DCOF).

The Quality Control System implemented by the company guarantees the mentioned above features in accordance with UNI-EN-ISO 9001:2015 standards.

The slabs have been checked and evaluated by an independent third-party Body which certifies their compliance to the LEED_BREEAM.

3. Commercial Description of the Product

Company	Iris Ceramica
Collection	Armonie
Product	Cotto Nero, Cotto Rosa, Pietra Del Chiostro, Pietra Del Chiostro, Decoro, Pietra Di Madrid, Pietra Di Madrid Decoro, Pietra Fontainbleau, Pietra San Just, Rovere Autunno, Rovere Estate, Rovere Inverno, Rovere Primavera, Spina Francese Rovere Autunno, Rovere Estate, Rovere Inverno, Rovere Primavera, Spina Francese Rovere Autunno, Spina Francese Rovere Estate, Spina Francese Rovere Inverno, Spina Francese Rovere Primavera, Spina Italiana Rovere Autunno, Spina Italiana Rovere Estate, Spina Italiana Rovere Inverno, Spina Italiana Rovere Primavera
Finish	Natural, Natural Plus, Cashmere, Antislip
Rectified/Unrectified	Rectified
Size in inch	10"x60", 48"x48", 24"x48", 24"x24", 12"x24", 8"x48", 4"x24", 5.8"x5.8"
Size in cm	150x25cm, 120x120cm, 120x20 cm, 10x60cm, 14.7x14.7cm
Thickness in mm	8 mm

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Dimensions

Materials supplied in Mono-caliber.

Nominal Size in mm	Working Size in mm
1195.8x197mm, 1200x1200mm, 1500x247.5mm, 595.8x99.7mm	1524x254mm, 1219.2x1219.2mm, 1219.2x203.2mm, 609.6x101.6mm, 148x148mm

4. Technical Features

Chemical Physical	Norms	Required Standards	Average ICG Production Values ⁽¹⁾
Water absorption	ASTM C 373 - 18	Impervious ≤ 0.5 %	≤ 0.1 %
Thickness Variation	ASTM C 499 - 20	± 0.02 inch	± 0.02 inch
Facial Dimension		± 0.25 %	± 0.25 %
Wedging	ASTM C 502 - 16	± 0.25 %	± 0.25 %
Dry Bond Strength	ASTM C 482 - 20	≥ 150 psi	≥ 150 psi
Breaking Strength	ASTM C 1505 - 20	≥ 175 lbf	≥ 175 lbf
Modulus of Rupture	ASTM C 1505 - 20	≥ 6000 psi	≥ 7000 psi
Hardness (Mohs)	ASTM C 1895 - 20	Range 0 - 10	≥ 7 ⁽³⁾
Frost Resistance	ASTM C 1026 - 13 (2018)	No sample must show alterations to surface	No evidence of damage
Chemical Resistance	ASTM C 650 - 20	Range A / E	Class A ⁽⁴⁾
Stain Resistance	ASTM C 1378 - 20	Range A / E	Class A ⁽⁴⁾
Slip Resistance (DCOF)	ANSI A 326.3 -2021	≥ 0.42	≥ 0.42 ⁽²⁾ ≥ 0.55 ⁽²⁾ Natural Plus ≥ 0.70 ⁽²⁾ Antislip
Aesthetic Classification	Visual Evaluation Shade & Texture	Range V1 / V4	V2: All Other Colors V3: Cotto Nero, Cotto Rosa, Pietra Del Chiostrò, Pietra Fontainebleau, Pietra Madrid, Pietra San Just

Note:

(1) -> All values given are for textured/natural finish. Values for different finishes are available upon request.

(2) -> DCOF results referring to textured/natural products are performed with the WET test, while for polished, semi-polished and silky the DCOF test is performed DRY. The values of dynamic friction coefficient (DCOF) shown in the catalogue, web site or sales documents in general, are purely indicative and not binding. Any specific requirement must be confirmed by us at the time of ordering and, in any case, before installation.

(3) -> Mohs result referring to textured/natural finish. For polished/silky finish: ≥ 6

(4) -> Chemical and stain resistance are referring to textured/natural finish. For polished/silky finish, tests are provided on request

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